

AMENDMENTS TO THE SPECIFICATION

Please amend paragraph 0003 of the Specification as follows:

[0003] FIG. 5 is a sectional view showing a portion of ~~a conventional~~ an isolation damper pulley. The isolation damper pulley has a damper section 41 and an isolation pulley section 42. The damper section 41 comprises a hub 43 mounted on a crankshaft and an annular mass body 45 fixed to an outer circumference of the hub 43 via an annular elastic member 44, thereby having a function of reducing a torsional vibration of the crankshaft. The hub 43 is generally formed by performing press work to a steel plate, and comprises a disk portion 47, in which a through hole 46 for piercing a tip of the crankshaft is formed at a center, and a cylindrical portion 48 extending axially from a peripheral edge of the disk portion 47. The annular mass body 45 has a small-diameter portion 45a and a large-diameter portion 45b to be formed in an annular shape as a whole. The annular elastic member 44 made of vulcanized gum etc. is press-inserted between an inner circumferential surface of the annular mass body 45 and an outer circumferential surface of the cylindrical portion 48 of the hub 43.

Please amend paragraph 0008 of the Specification as follows:

[0008] An assembling procedure of the damper section 41, the isolation pulley section 42, and the pressing member 61 in manufacturing such ~~a conventional~~ an isolation damper pulley will be described below. First, the disk portions 47, 55, and 63 are made to abut axially on one another while respective axial centers of the through holes 46, 54, and 62 are aligned with one another. Simultaneously therewith, a surface of the cover portion 58 is pressed axially by the pressing portion 65, whereby the annular elastic member 44 is pre-compressed. Next, spot welding is performed to a plurality of locations so that the disk portion 47, the disk portion 55, and the disk portion 63 are securely face-joined, whereby the damper section 41, the isolation pulley section 42, and the pressing member 61 are unified. Therefore, assembling of the isolation damper pulley is completed.

Please amend paragraph 0010 of the Specification as follows:

[0010] In the ~~conventional~~ isolation damper pulley described above, however, since the disk portion 47 of the damper portion 41, the disk portion 55 of the isolation pulley section 42, and the disk portion 63 of the pressing member are face-joined to one another to be unified, the above-mentioned separation length L1 is determined depending on the thickness T of the disk portion 47 and the disk portion 55, the length L2 of the cylindrical portion 64 of the pressing member 61, and the thickness of the thrust bearing 67.

Please amend paragraph 0034 of the Specification as follows:

[0034] FIG. 5 is a sectional view showing a portion of a ~~conventional~~ an isolation damper pulley.